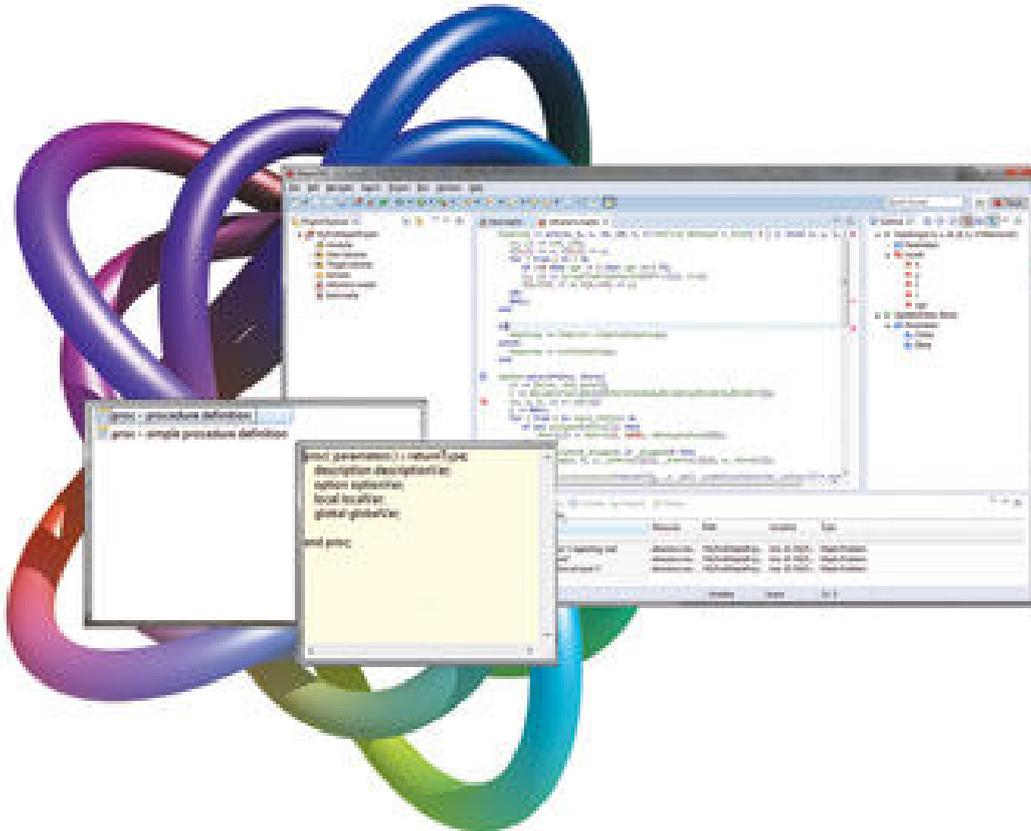

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****_Two-Man Saw_**** The simplest way to cut curved stock from a radial-arm saw is to use a table saw. Be very careful when using table saws with curved stock. The most common mistake is to use a single length of material for the entire length of a sheet. When you make a two-man saw cut using a table saw, you'll have to cut a piece of material to the length of the stock you want to make. That material is shaped to the curves of the stock by using a template. ****Two-man saw made from a planer, radial-arm saw, and a table saw.**** Before you cut a piece of material to the length of the stock you want to make, make a template that will take the material and cut it to the curves of the stock. Use a protractor, ruler, or engineer's scale to mark the angles of the stock on the template. The exact angle of the template depends on the radius of the stock you want to cut. If you're cutting a very small radius, you'll want to use a template that's more than one-half the length of the material you want to cut. If you're cutting a stock with a large radius, you'll want to use a template that's almost twice as long as the stock. Measure the

entire length of material you want to cut, and then divide the length by the number of cuts needed to make a full circle. Multiply the result by the number of cuts in one rotation of the saw. Now you know the number of cuts needed for each portion of the stock. To make a two-man saw cut, you'll cut each portion of stock to length using the template. **Materials for making a two-man saw:** • Small to medium curve saws • Tape • Templates The first thing you'll need to make a two-man saw cut is a small to medium curve saw. A medium curve saw is too stiff and has too much kerf for the job at hand. The small curve saw can be a bench saw, circular saw, or jigsaw with a large kerf. In this case, a bench saw is used. The blade is sharpened to a medium-depth cut. The next step is to make a template out of paper. You don't need an exact copy of the stock. You just need to be sure

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